

BRINEMAKING SLUDGE ACCUMULATION

	Down Flow Dissolving		
Salt Grade	Fully Wet	Semi-Wet	Voidance*
	<i>lbs/tons Salt Dissolved</i>		
Vacuum Granulated	Nil	-	-
Coarse Solar	1-3	-	-
Southern Coarse Rock	5-10	10-20	20-35

* Rapid Brining to avoid dissolution of anhydrous CaSO impurity